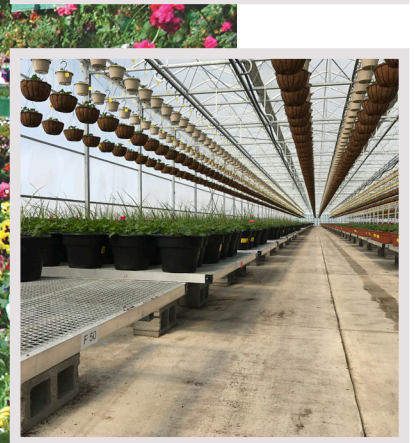


Expanded Metal Bench Top Assembly Manual



bench top only – legs and rolling systems available but sold separately

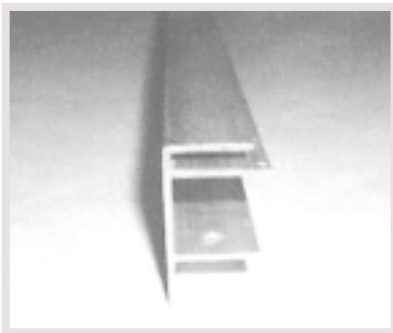


Thank you for your order, this assembly manual was created to provide you the information and required steps needed when assembling your new Grower Select Bench System. Please check the packing slip when the order is received. Separate out all the parts and count them to ensure everything needed is included. If there are questions about the shipment, or assembly steps please call BFG Supply at 1-800-798-2891.

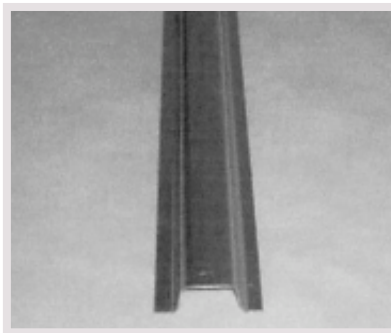
Tools Needed

- Hammer
- Drill with Assorted Bits (Impact Driver Recommended)
- 5/16in Hex Head Driver, Assorted Other Drivers, 7/16in Driver/Socket
- Hack Saw
- Flat Head/Philips Screw Drivers
- Leather Gloves

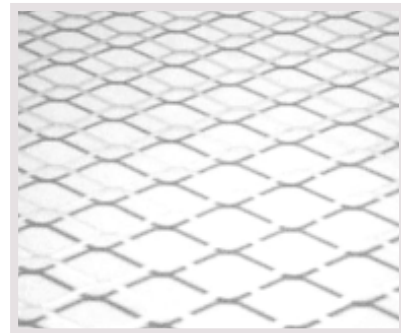
Parts Description List



Aluminum Rail Bench Top Ends and Sides Trim



Bench Top Crossbar Support (Hat Section), Standard Spacing is 2ft On Center



Expanded Metal Bench Top Sections



3/4in Tek Screws to be used to: Attach Aluminum Rails and Bench Top Crossbar Supports (Hat Sections), Aluminum Rails in Corners and Corner Protectors



3/4in Wafer Tek Screws to be used for Attaching Expanded Metal Sections to the Bench Top Crossbar Supports (Hat Sections)



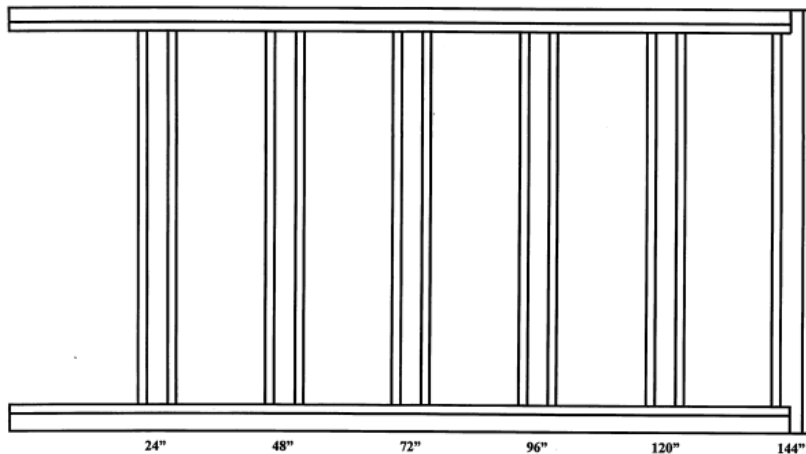
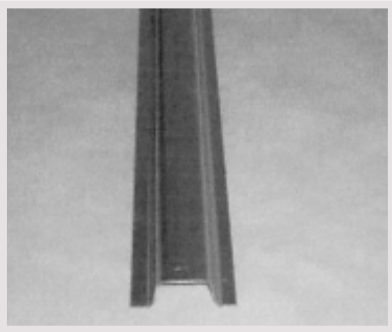
Corner Protectors

NOTE: Please read through the instructions completely before starting!

WARNING: The hat sections as well as the other steel pieces can have very sharp edges. Take precautions when handling. Wear Gloves!

Step 1 of 6

Take the Bench Top Crossbar Supports (Hat Sections) and place them at 2ft on center.

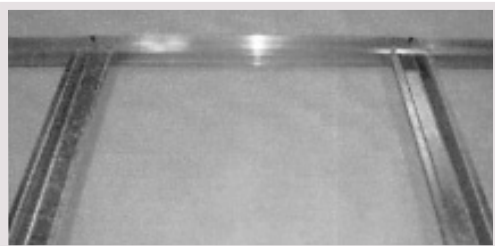


Standard bar spacing is 24"

NOTE: The end hat section is mounted 1/2 on and 1/2 off of the side rail.

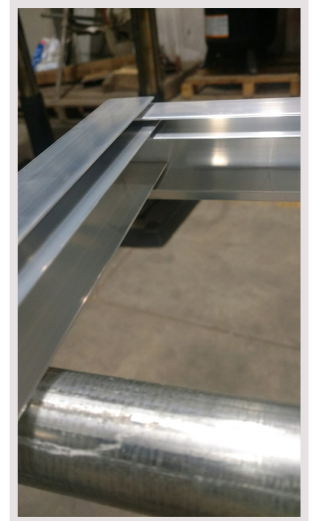
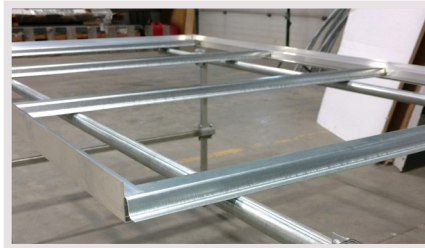
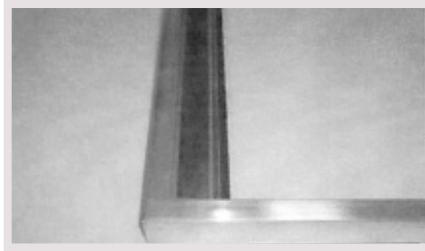
Step 2 of 6

Take the 2 pieces of Aluminum Rail Bench Top Side Trim and slide the Bench Top Crossbar Supports (Hat Sections) into them. Repeat this step with the other piece of Side Trim. Using a $\frac{3}{4}$ in TEK Screw from underneath, anchor each end of the Hat Sections to the Aluminum Rail. If splicing is required on Aluminum Side Rails, splices should not be directly opposite each other. Each end of the splice should be attached to a Hat Section as in the pictures below.



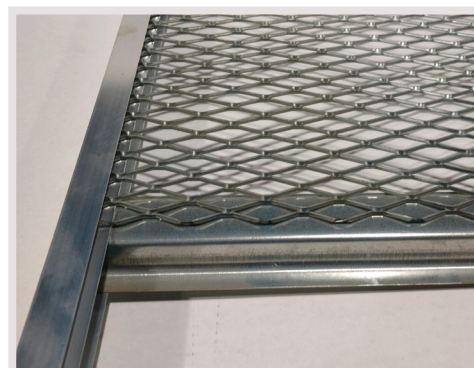
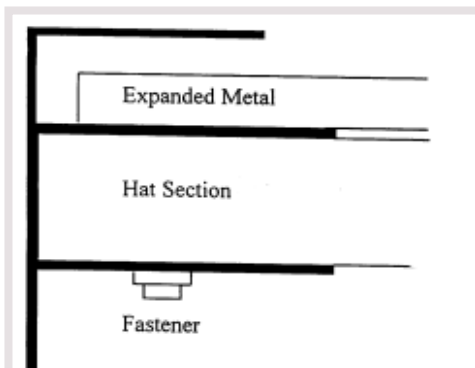
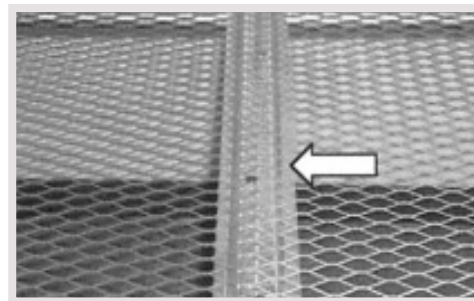
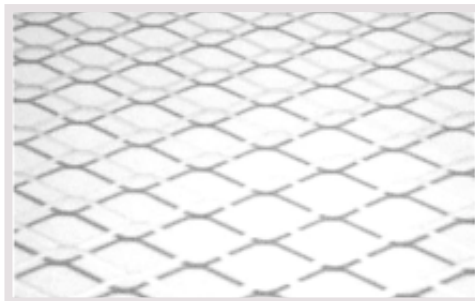
Step 3 of 6

The end Hat Sections should be positioned half on, half off the aluminum end rail as in the picture to the right. Take the 2 pieces of Aluminum Rail Bench Top End Trim and fit them together with the Side Trim. Then attach the 4 corners of the trim with 3/4in TEK Screws.



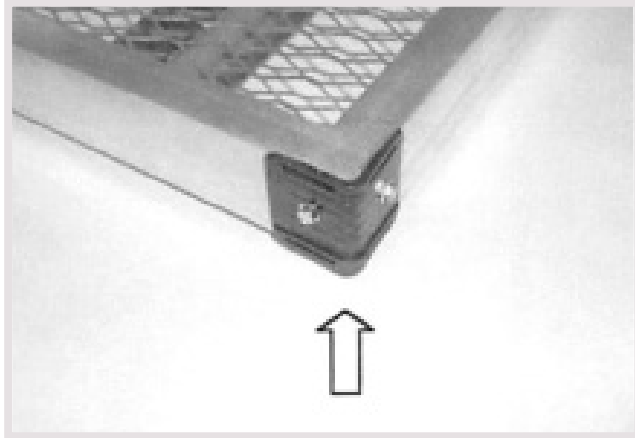
Step 4 of 6

Take the sections of Expanded Metal Bench Top and place them on top of the Hat Sections and Trim and anchor them using the 3/4in Wafer Tek Screws along the Bench Top Crossbar Supports (Hat Sections). Put the Expanded Metal and Hat Sections Together with the Aluminum Rail as shown in the picture below. On Expanded Metal the long way of the diamond goes the length of the bench.



Step 5 of 6

Take the 4 Corner Protectors and attach them to the 4 corners of the Aluminum Rails using a $\frac{3}{4}$ in TEK Screw on each side.



Step 6 of 6

ALL DONE. The Bench Top should look like the picture to the right. If there are any questions about any of the above steps please call BFG Supply at 1-800-798-2891.

